* Change Layout

A screenshot of a computer screen

Description automatically generated

* Safety Stock – of the top 11 raw materials that make up over 90% of production
* Matt Williams – Production Scheduler – in charge of inventory of rm, and the schedule on the lines.
* Joe Irvine – Responsible for all production management – are they 24/7?
* James Lord – Required to shadow in production for 5 hrs/wk
* Sam Bartholomew – Required to reduce rework rate.
* All leaders would be required to work on rework for 10% of their time
* Improve QC at the end, possibly hire someone to QC work. Check as you go.
* Specific people work on certain machines – maybe a cart or a table but ensure a inner department job rotation

Overall the key takeaway is we need to have a process for signing off on items getting through each step and need an individual required for production scheduling.